



## **Vanishing Oils**

**RichardsApex** has specialized in custom formulating evaporating oils and solvent base lubricants for many years. These oils have gained wide acceptance where minimal lubricity is required and a controlled residual film is desired. These low viscosity oils may be used on ferrous, nonferrous and alloy metals.

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### **RECOMMENDED USES:**

- **Light gauge blanking, drawing, and perforating**
  - **Roll forming light gauge steel**
  - **Stranding lube for ferrous and nonferrous wire**
  - **Coiling lube for welding wire**
  - **Final pass lube in dry drawing to reduce soap powder residual**
  - **Pay-off aid for tightly spooled wire**
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**The following is a partial listing of the many products available in this series:**

<b>V-4B</b>	6.42	Evaporating oil with fatty additive
<b>V-4BR</b>	6.42	Evaporating oil with fatty additive plus inhibitor
<b>V-4JC</b>	6.42	Evaporating oil with polymer additive to enhance lubrication
<b>V-5BM</b>	6.67	Evaporating oil containing both mineral oil and fatty lubricity agents
<b>V-21</b>	6.71	Base evaporating oil
<b>V-22</b>	6.78	Evaporating oil containing high percentage of fatty lubricity agent.
<b>V-23</b>	6.74	Evaporating oil with mineral oil additive
<b>V-27</b>	6.6	Evaporating oil with copper corrosion inhibitor
<b>V-40</b>	6.51	Fast evaporation rate with a flash point of 150° F.
<b>V-44</b>	6.4	Rapid evaporating base oil containing both lubricity and extreme pressure additives.
<b>V-46BR</b>	6.73	Leaves heavier residual film than other evaporating oils.